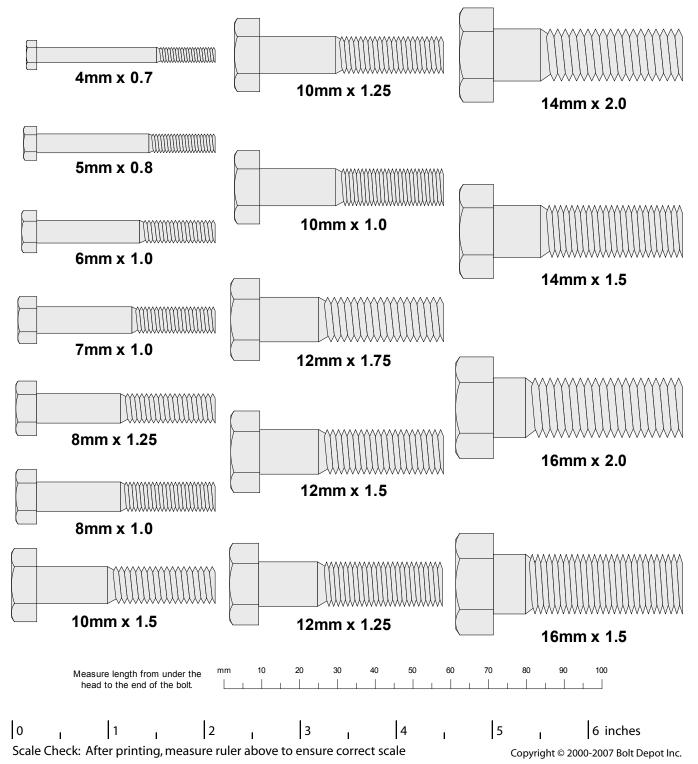
Standard Metric Hex Bolt Sizes and Thread Pitches

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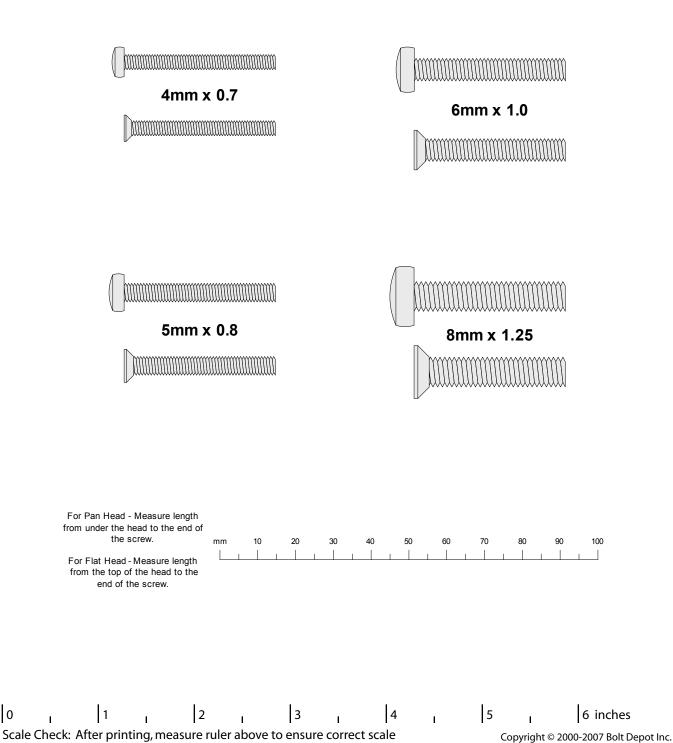
(Note: Head sizes may differ from what is shows due to differences between metric standards)



Standard Metric Machine Screw Sizes

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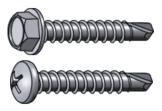
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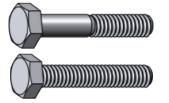
Wood Screws Screws with a smooth shank and tapered point for use in wood. Abbreviated WS



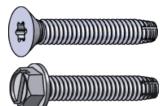
Self Drilling SMS A sheet metal screw with a self drilling point.



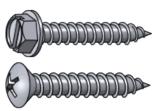




Hex Bolts Bolts with a hexagonal head with threads for use with a nut or tapped hole. Abbreviated HHMB or HXBT.



Thread Cutting Machine Screws Machine screws with a thread cutting (self tapping) point.



Sheet Metal Screws Fully threaded screws with a point for use in sheet metal. Abbreviated SMS



Carriage Bolts Bolts with a smooth rounded head that has a small square section underneath.



Lag Bolts Bolts with a wood thread and pointed tip. Abbreviated Lag.



Socket Screws Socket screws, also known as Allen Head, are fastened with a hex Allen wrench.



J-Bolts J shaped bolts are used for tie-downs or as an open eye bolt.



Set Screws Machine screws with no head for screwing all the way into threaded holes.



U-Bolts Bolts in U shape for attaching to pipe or other round surfaces. Also available with a square bend.



Eye Bolts A bolt with a circular ring on the head end. Used for attaching a rope or chain.



Shoulder Bolts Shoulder bolts (also known as stripper bolts) are used to create a pivot point.



Eye Lags Similar to an eye bolt but with wood threads instead of machine thread.



Elevator Bolts Elevator bolts are often used in conveyor systems. They have a large, flat head.

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Fastener Categories

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Fastener Categories (continued)

Head Styles



Sex Bolts Sex bolts (a.k.a. barrel nuts or Chicago bolts) have a female thread and are used for through bolting applications where a head is desired on both sides of the joint.



Mating Screws Mating screws have a shoulder that matches the diameter of the sex bolts they are used with.



Hanger Bolts Hanger bolts have wood thread on one end and machine thread on the other end



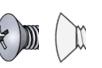
Flat A countersunk head with a flat top. Abbreviated FH



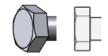
Round A domed head. Abbreviated RH



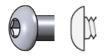
Socket Cap A small cylindrical head using a socket drive.



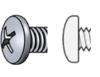
Oval A countersunk head with a rounded top. Abbreviated OH or OV



Hex A hexagonal head Abbreviated HH or HX



Button A low-profile rounded head using a socket drive.



Pan A slightly rounded head with short vertical sides. Abbreviated PN



Hex Washer A hex head with built in washer.



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Truss An extra wide head with a rounded top.

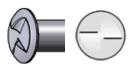


Slotted Hex Washer A hex head with built in washer and a slot.

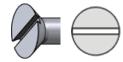
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Phillips and Frearson An X-shaped drive. Abbreviated PH



One Way Installs with a normal slotted driver but can not be removed without special tools.



Drive Types

Washer Types

Slotted A slot in the head. Abbreviated SL



Square Also known as Robertson drive. Abbreviated SQ or SD.



Combination A combination of slotted and Phillips drives. Abbreviated combo



Torx A six-pointed star pattern, specifically designed to prevent cam-out and stripped heads.



Socket, Hex or Allen A hexagonal hole for use with an Allen wrench.



Flat A flat washer, used to distribute load. Available in SAE, USS and other patterns.



External Tooth Lock A washer with external 'teeth'. Used to prevent nuts and bolts from backing out.



Ogee Thick, large diameter, cast iron washers with a curved or sculpted appearance. Typically used in dock and wood construction.

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Fender An oversize flat washer used to further distribute load especially on soft materials.



Internal Tooth Lock A washer with internal 'teeth'. Used to prevent nuts and bolts from backing out.



Finishing A washer used to obtain a 'finished' look. Usually used with oval head screws.



Square A square shaped washer.



Split Lock The most common style of washer used to prevent nuts and bolts from backing out.



Dock Dock washers have a larger outside diameter and are thicker than standard.

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Hex A six sided nut. Also referred to as a Finished Hex Nut.



Nylon Insert Jam Lock A nylock nut with a reduced height.



Flange A nut with a built in washer like flange.



K-Lock or Kep A nut with an attached free-spinning external tooth lock washer.



Nut Types

Heavy Hex A heavier pattern version of a standard hex nut.



Wing A nut with 'wings' for hand tightening.



Tee A nut designed to be driven into wood to create a threaded hole.



Coupling Coupling nuts are long nuts used to connect pieces of threaded rod or other male fasteners.



Nylon Insert Lock A nut with a nylon insert to prevent backing off. Also referred to as a Nylock.



Cap A nut with a domed top over the end of the fastener.



Square A four sided nut.



Slotted Slotted nuts are used in conjunction with a cotter pin on drilled shank fasteners to prevent loosening.



Jam A hex nut with a reduced height.



Acorn Acorn nuts are a high crown type of cap nut, used for appearance.



Prevailing Torque Lock A non-reversible lock nut used for high temperature applications.



Castle Castle nuts are used in conjunction with a cotter pin on drilled shank fasteners to prevent loosening.

US and Metric Thread Sizes

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US Thread Sizes

7 tpi

8 tpi

9 tpi

10 tpi

11 tpi

13 tpi

14 tpi

18 tpi

20 tpi

24 tpi

28 tpi

32 tpi

40 tpi

Metric Thread Pitches

2.5 mm

2.0 mm

1.75 mm

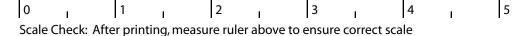
1.5 mm

1.25 mm

1.0 mm

0.8 mm

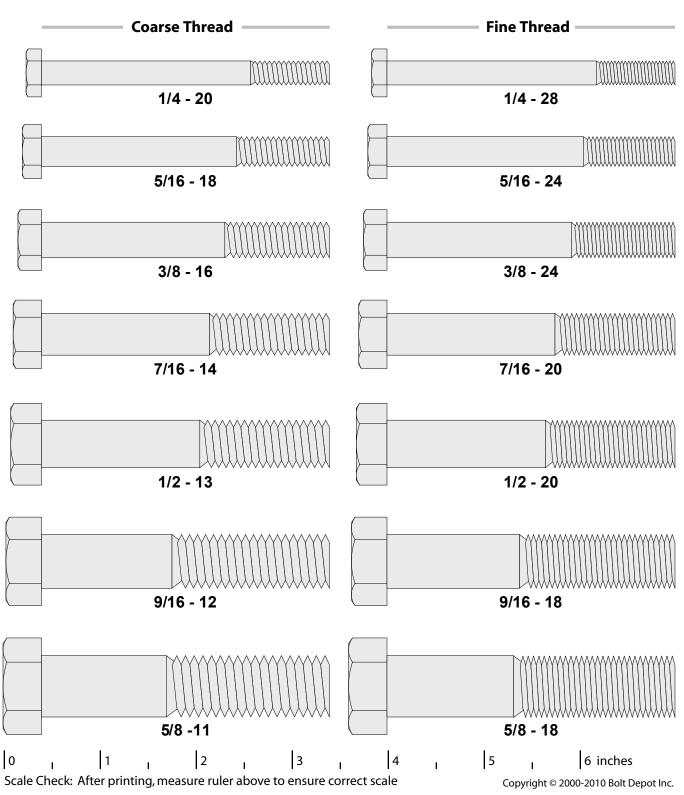
0.7 mm



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Standard US Hex Bolt Sizes and Thread Pitches

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Standard US Machine Screw Sizes

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